

Miracle Bus Repairs

#5 -2016 River Road,
Richmond, BC, V6V 6V6



Phone: (250) 748-0913 Fax: (250) 748-0913

Invoice History

Westerly Lines

Phone: (690) 354-7564

Fax:

Customer ID: 1170

From WO#: 2

Date: 12/9/2003 1:43:5

Invoice Total: **\$324.47**

Fleet ID #: 9608

Odometer:0

Hub: 252500

Invoices Total: \$324.47

Labour Details:

1. Fit one pair of A/C belts. .5 Hours
2. Test run AC compressor to check operation noted failure to load due to low oil pressure idle 46/44=PSI, fast idle 55/44=7PSI. Note requires 20 PSI above suction load. 1 Hour
3. Isolate compressor recover freon R&R oil pressure regulator valve drain & refill crankcase oil. R&R bearing head assy check oil pump, filter screen & oil pump inlet passage. Retest run AC compressor, oil pressure fast idle 45/60=15 PSI loads only at higher RPM. .8 Hour
4. R&R AC compressor dismantled but found core uneconomic to rebuild due to damage to main bearing bore at last assy (carrier) . Replaced with different compressor. OH on case DD01.

<u>Part Number:</u>	<u>Description:</u>	<u>Quantity:</u>
Polyester	Oil R134A lubrication	1
19-9-14	O ring cond	2
19-9-21	O ring comp E	2
16J-10-3	Filter Dryer	1
87-0768	Sight glass	1
56-1557	24 V Relay	1
-35 W/W Premix	Windshield washer	1